



TecPerformance (Scorpion 22/45 1911 style frame) installation instruction.

*When following these instruction if you run into any issues or something does not seem right or you need to apply force please call **TecPerformance** at **610-921-2185** before you damage anything, any damaged from improper installation or force that damages this product will not be reimbursed.*

Thank you for your purchase, these instruction will guide you through an easy step by step install of this product, please read all the instructions before you start!

1. Make sure your firearm is unloaded with an empty chamber and no magazine is installed!
2. Remove the Compensator, Comp adapter, Comp adapter Nut, Comp Tool, screw, lock washer, washer and Allen wrench from their packaging and set aside on a table as shown in fig #1.



3. Remove the original compensator if installed from your upper receiver using an appropriate tool, FYI it is not necessary to remove the upper receiver from the lower frame assembly as shown in fig #2



4. Clean the threads from the barrel making sure there is no Loctite, grease or oil. Install the Comp Adapter on the barrel and align the adapter with the upper receiver than screw the Comp with the Comp Adapter Nut using the supplied special tool hand tight and check that the Comp Adapter is properly aligned with the upper receiver, If all is ok than use a 1/4" Allen Wrench—hold the Comp Adapter and upper receiver so they do not move and tighten the Comp Adapter nut. ***Do not use Loctite***



5. **Do not pry up or down or side to side as this may cause the comp to be loose after install.** Align the TecPerformance Compensator with the Comp adapter as best you can and push until both parts start to get tight—snug than twist and push both parts together and align until both parts mate together **Do not use the screw to mate the parts together doing so will cause damage.** Once mated properly using the supplied Allen Wrench install the supplied screw in this order— washer first, second the high collar lock washer than align the screw being careful not to cross tread and hand tight . **There is no need to over tighten the screw this screw is a #2-56 and can break if over tighten. *Do not use Loctite***

