Tec Performance P/N GLB08L – G5 Thumb Ledge Installation Instruction

Note: The use of any aftermarket product in your firearm may limit or void the manufactures warranty. If you are not ABSOLUTELY SURE of your ability to properly follow the installation instruction below, we recommend that this product be installed by a certified Glock armorer, Pistolsmith. No liability is expressed or implied for damage or injury which may result from improper installation or use of this product.

Attention: The use of this product is solely meant for Competition and recreational use only.

* Make sure your gun is not loaded and pointed in a safe direction. Remove magazine and check for round in the chamber (Check three times). *

- 1) Remove Slide:
- 2) Remove trigger pin, slide lock, trigger, and Locking Block.
- 3) Install Thumb ledge.
- 4) Secure the frame using a drill press or Bridge Port mill, (Make sure thar the frame is level).
- 5) Position the Thumb Ledge so that it is parallel to the frame.
- 6) Using a 5/64 drill locate the through hole on the Thumb Ledge. Remove the Thumb Ledge than drill ¼ "deep pilot hole being careful not to go through the frame.

Reinstallation:

- 1) Install Thumb Ledge, slide stop, trigger and locking block. *Make sure the Thumb Ledge is locked in by the slide stop* (The Thumb Ledge may move in and out just a bit, but you should not be able to remove it).
- 2) Aling Thumb Ledge to the 5/64 pilot hole.
- **3)** Using the supplied torx screwdriver and #2 thread forming screw, screw in the #2 screw making sure that you are perpendicular with the frame. (Do not over tighten the screw or use loctite).
- 4) Reinstall slide.
- 5) Check for function.